

Ship Sept-5

Dart Aerospace Ltd.

Date: Tuesday, 15/08/2006 7:12:40 AM
 User: Linda Lacelle

Process Sheet

split ③
 SB 06/09/08

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PILOT/CO-PILOT STEP, LH (FOLDING)
Job Number : 28152-2	
Estimate Number : 10813	
P.O. Number : N/A	Part Number : D412630031
This Issue : 15/08/2006 S.O. No. : N/A	Drawing Number : D412-630 REV. J, P17
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A	Drawing Revision : J
Previous Run : 27781	Material : N/A
Written By : _____	Due Date : 06/09/2006
Checked & Approved By : _____	Qty: 3 Um: Each
Comment : EST. REV. A 05.11.21 NEW ISSUE EC	
EST V. B 05.12.19 updated pick list EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	DC	DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy D412-630 bluefile & type labels per PPP412-630-031 CHG001

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D412-630 p.17

3.0	D3463041	Step Weldment
-----	----------	---------------



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3463-041	Step weldment	B 2875

4.0	D3443043	Strut Weldment Assemb
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3443-043	Strut ass'y	B 28068

5.0	D3443041	Strut Weldment Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
			B 28068

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 28152

Part Number: D412630031

Job Number:



Seq. #:

Machine Or Operation:

Description :

~~1~~ D3443-041 Strut ass'y

Previous page

6.0

D34439

PIN



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3443-9	Pin	<i>G 28166</i>

7.0

AN4CH3

SS Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	AN4CH3	BOLT	<i>m19390</i>
-	A/R MS20995c41	Lockwire	<i>M 101537</i>

8.0

AN4C14

BOLT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN4C14	BOLT	<i>m19096</i>

9.0

D34547

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3454-7	Bushing	<i>B 28170</i>

10.0

AN3104

NUT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN310-4	Nut	<i>m19356</i>

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Job Number: 28152

Part Number: D412630031

Job Number:



Seq. #:

Machine Or Operation:

Description:

11.0

MS24665227

COTTER PIN



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	MS24665-227	COTTER PIN	M19096

12.0

D34551

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	D3455-1	Spacer	B28171

13.0

D34651

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3465-1	Washer	B25536

14.0

AN3107

NUT



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN310-7	Nut	M19096

15.0

MS24665302

Cotter Pin



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	MS24665-302	COTTER PIN	M16941

MF. 06/09/08.

15.1. QCS Inspect work.

206.09.08 (3)

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er: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 28152

Part Number: D412630031

Job Number:



Seq. #:

Machine Or Operation:

Description :

16.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
Pick Packing Kit

17.0

D34541

Bushing



Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
1	D3454-1	Bushing	B24909 3X ✓

18.0

D34543

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
2	D3454-3	Bushing	B27785 4X B28168 2X ✓

19.0

D34545

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
2	D3454-5	Bushing	B27786 → 4X B28169 2X ✓

20.0

D34551

Spacer



Comment: Qty.: 4.0000 Each(s)/Unit Total: 20.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
6	D3455-1	Spacer	B27788 2X B28171 16X ✓

21.0

D34553

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)
Pick:

Qty	Part Number	Description	Batch
2	D3455-3	Spacer	B25525 2X B27789 4X ✓

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Job Number: 28152

Part Number: D412630031

Job Number:



Seq. #:

Machine Or Operation:

Description :

22.0

D3462041

Bracket Assmby



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description
1	D3462-041	Bracket ass'y

Batch

B27790 3X ✓

23.0

AN3104

NUT



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description
2	AN310-4	Nut

Batch

M19096 X16 ✓

24.0

AN3105

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Pick:

Qty	Part Number	Description
2	AN310-5	Nut

Batch

M19096 6X ✓

25.0

AN3C5A

Bolt



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Pick:

Qty	Part Number	Description
1	AN3-C5A	Bolt

Batch

M101692 8X ✓

26.0

AN44C12

eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description
1	AN44-C12	Eyebolt

Batch

M19649 3X ✓

ser:

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 28152

Part Number: D412630031

Job Number:



Seq. #:	Machine Or Operation:	Description :
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27.0	AN4C15	BOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN4C15	BOLT	M19213 3X -

28.0	AN5C11	BOLT
------	--------	------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C11	BOLT	M19096 -

29.0	AN5C15	BOLT
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN5C15	BOLT	M19213 3X

30.0	AN960C10	WASHER
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Comment: Qty.: 7.0000 EACH(s)/Unit Total : 35.0000 EACH(s)

Pick:

Qty	Part Number	Description	Batch
1	AN960C10	Washer	M101064 21X

31.0	AN960C516	WASHER
------	-----------	--------



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	AN960C516	Washer	M17697 3X

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Job Number:

Seq. #:

Machine Or Operation:

Description:

32.0

MS210433

Nut

Comment: Qty.: 3.0000 Each(s)/Unit Total: 15.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	MS21043-3	Nut	M100218 X #9

33.0

MS24665227

COTTER PIN

Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-227	COTTER PIN	M19096 6X

34.0

MS24665229

COTTER PIN

Comment: Qty.: 2.0000 Each(s)/Unit Total: 10.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
2	MS24665-229	COTTER PIN	M19096 6X

35.0

NAS1515H5

Washer

Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	NAS1515H5	Washer	M101064 3X

36.0

QC4

INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS

37.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-031

Location:

PPP Rev:

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Job Number: 28152

Part Number: D412630031

Job Number:



Seq. #:

Machine Or Operation:

Description :

38.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

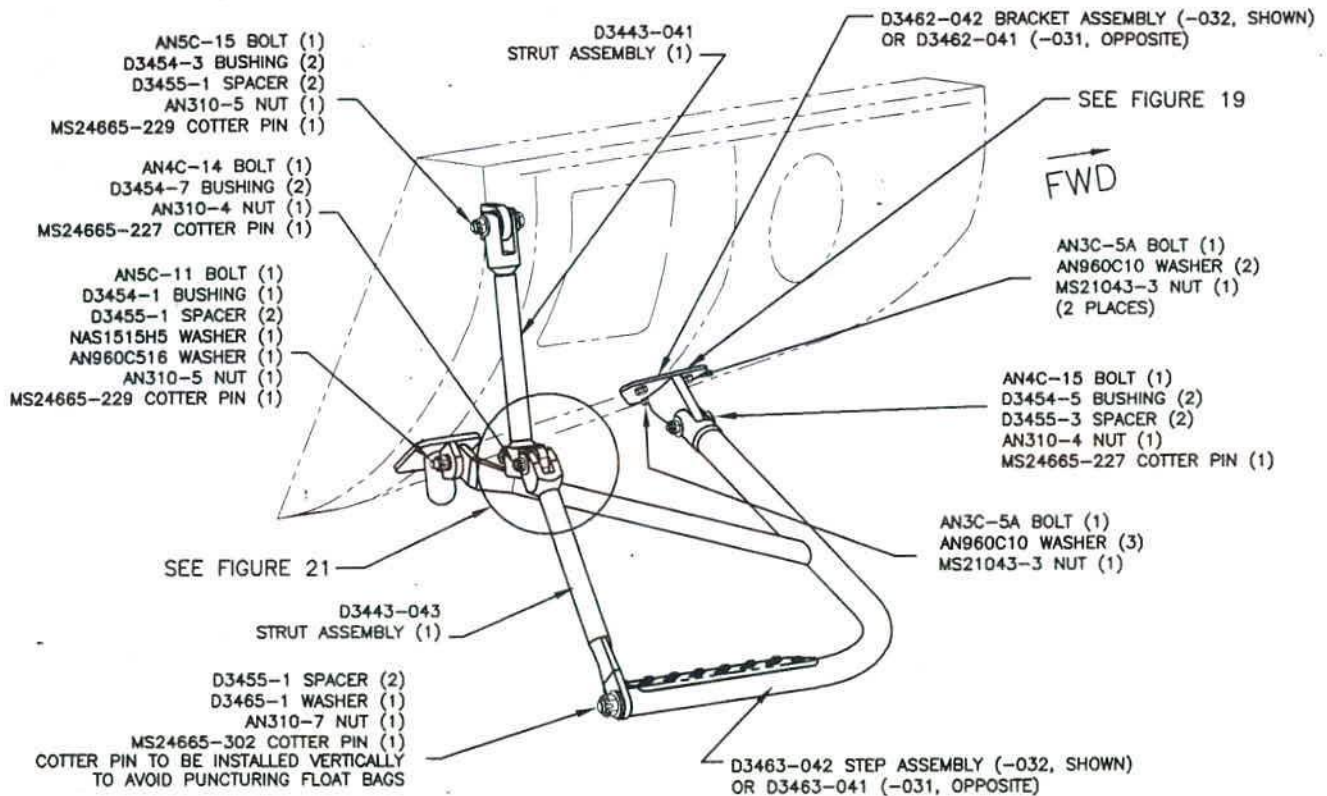
06/09/12 (5)

Job Completion

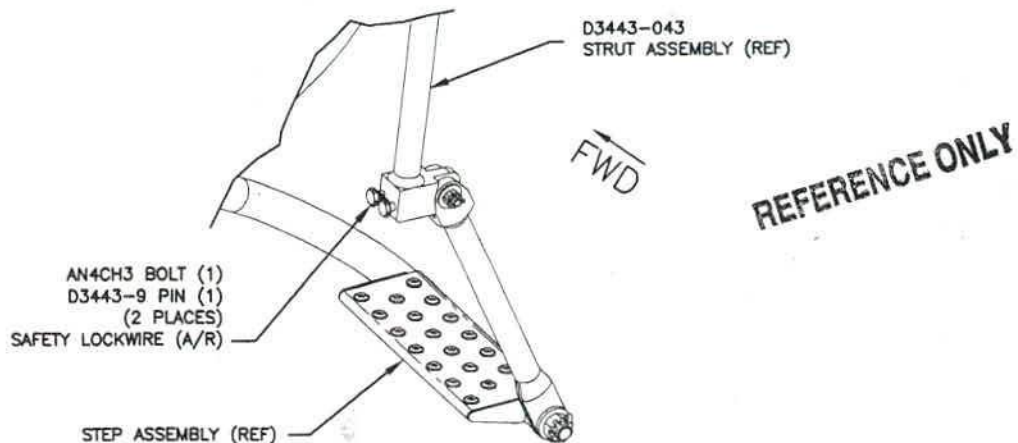


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**FIGURE 20 – Isometric View D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)
D412-630-031 LH (Opposite)**



**FIGURE 21 – Detail Safety Wiring, D412-630-032 RH, Pilot/Co-Pilot Folding-Step Installation (Shown)
D412-630-031 LH (Opposite)**



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Revision: J
Date: 05.12.08